



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW6205G15231-3G
Job Sheet 187388



Part No: RBW6205G15231-3G

Job Qty: 1 ea

Part Name: AW139 Swashplate Box 1



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/3/18

Job Tracking No:

Due Date: 12/4/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG RBW6205G15231-3G REV 1 IPP REV A 18.02.15 NEW ISSUE FK VERIFY DP

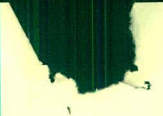
Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	12/4/18	12/4/18	0.00	0.00	Start Up Small Fab-4		
110	Small Fab	1 pcs	12/4/18	12/4/18	0.00	0.00	Small Fab-4		
120	QC	1 pcs	12/4/18	12/4/18	0.00	0.00	QC5		
130	Packaging	1 pcs	12/4/18	12/4/18	0.00	0.00	Packaging3-1		
140	QC21-FG	1 Ea	12/4/18	12/4/18	0.00	0.00	QC21		

Part Op 110 - 1-Engrave placard RB41011 using marktronic engraver 2-Transfer drill Dart placard RB41011 into Pelican Strom
Descriptions: case IM-2875-E 3-Deburr holes and remove chips from case. 4-Rivet Dart placard to Pelican case 5-Glue placard
RBW6205G15231-3G-9 to RBW6205G15231-3G-7 foam as per DWG. 6-Glue foam to case and pack case as per DWG.



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Job BOM

Part / Item	Component Name	Quantity	Operation	Container
63 90183A213	BLIND RIVET FLAT WASHER ALUMINUM, ROUND, FOR 1/8" RIVET BODY DIA., 3/8" OD	4 Ea (4 ea)	90-Start up Operation	5058755
86 4611T26	Cup	2 Ea (2 ea)	110-Small Fab	5054270
38 97447A130	Aluminum Blind Rivet W/Aluminum Mandrel Domed, 1/8" Dia., 0.313"-0.375" Material Thickness	4 Ea (4 ea)	110-Small Fab	5054330
GA 003 AN5-10A	Bolt	8 Ea (8 ea)	110-Small Fab	5122800
ST 337 AN5-27A	Bolt 5/16 X 2 31/32 Steel	4 Ea (4 ea)	110-Small Fab	2x5048291
ST322 AN960-516	WASHER SEE PART NAS1149F0563P	8 pcs (8 ea)	110-Small Fab	2x5041347
GA152F IM2875-E	Pelican Case	1 Ea (1 ea)	110-Small Fab	5041158
RB41011	Dart Tooling Placard, Aluminum	1 Ea (1 ea)	110-Small Fab	5128271
95 RBW6205G11451-3G	Clamp	8 Ea (8 ea)	110-Small Fab	5021040
corner RBW6205G11651-3G	Guide	1 Ea (1 ea)	110-Small Fab	5078977
corner RBW6205G11751-3G	Guide	1 Ea (1 ea)	110-Small Fab	5058371
152F RBW6205G15231-3G-5	Bottom Foam use in case IM2875-E	1 Ea (1 ea)	110-Small Fab	5058370
152F RBW6205G15231-3G-7	Lid Foam use in case IM2875-E	1 Ea (1 ea)	110-Small Fab	5128273
93 RBW6205G15231-3G-9	Inside Placard	1 Ea (1 ea)	110-Small Fab	5128272
94 RBW6205G15551-3G	Pin	1 Ea (1 ea)	110-Small Fab	5070507
				5062836

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	90183A213	4	492	0
110-Small Fab	4611T26	2	8	0
	97447A130	4	239	0
	AN5-10A	8	194	0
	AN5-27A	4	22	0
	AN960-516	8	282	0
	IM2875-E	1	5	0
	RB41011	1	681	0
	RBW6205G11451-3G	8	8	0
	RBW6205G11651-3G	1	5	0
	RBW6205G11751-3G	1	5	0
	RBW6205G15231-3G-5	1	5	0
	RBW6205G15231-3G-7	1	5	0
	RBW6205G15231-3G-9	1	2	0
	RBW6205G15551-3G	1	3	0

Part Specifications

Specifications could not be found.

DART
AEROSPACE

Container No: S134183



Part: RBW6205G15231-3G

Job No: 187388

Serial No/Batch: S134183

Revision: 1

Inspector:

Exp Date:

Instructions:

1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Plex 12/3/18 1:40 PM dart.lacelle.linda

Date: 12/03/18



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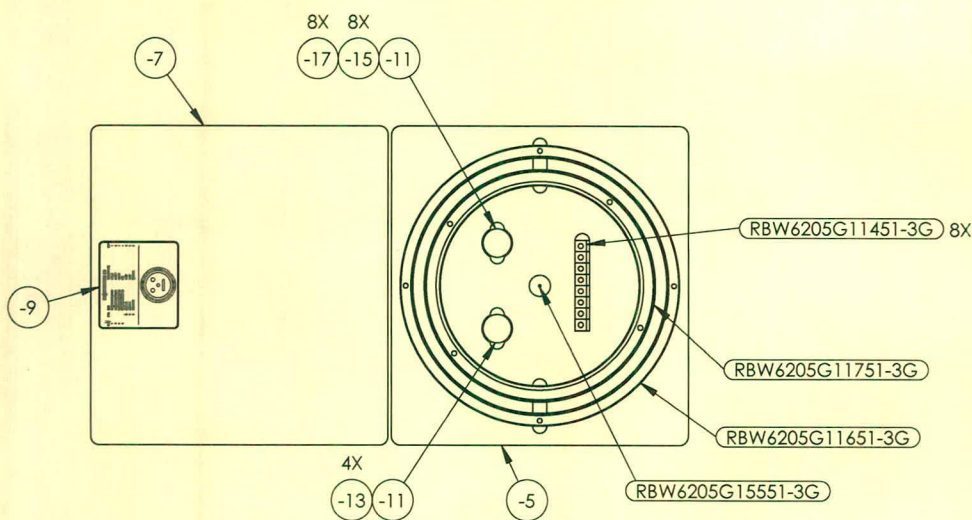
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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
A		-5 ADDED FINGER CUTOUTS. -7 CH'D PLACARD CUTOUT TO RECESSED, CH'D MATERIAL WAS EGGSHELL IS C200 FLAT.	5/24/2011	RJC	RW
1	15-0175	-7 CH'D MATERIAL WAS C200 FLAT IS Y20 BLACK. -9 DELETED CONTENT LIST FROM PLACARD. -19, -21, & -23 ADDED TO BOM.	7/17/2015	RJC	JAG



ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
				1	GUIDE		RBW6205G11651-3G	1
				8	CLAMP		RBW6205G11451-3G	1
				1	GUIDE		RBW6205G11751-3G	1
				1	PIN	W1 TOOL STEEL	RBW6205G15551-3G	1
		B/O	-3	1	CASE	PLASTIC, BLACK	11.40 X 21.10 X 22.50 PELICAN STORM IM2875-E	N/S
		B/O	-5	1	BOTTOM FOAM	Y20 BLACK	9-1/2 X 21 X 22-1/2 IR SPECIALTY FOAM	2
		B/O	-7	1	LID FOAM	Y20 BLACK	2 X 21 X 22-1/2 IR SPECIALTY FOAM	3
			-9	1	INSIDE PLACARD	PLASTIC		4
		B/O	-11	2	CUP	CLEAR PLOYSTYRENE	Ø1.77 X 4.02 (MCMASTER-CARR #4611T26)	1
		B/O	-13	4	BOLT	STEEL	AN5-27A	1
		B/O	-15	8	BOLT	STEEL	AN5-10A	1
		B/O	-17	8	WASHER	ALUMINUM	AN960-516	NS
		B/O	-19	1	DART PLACARD	ALUMINUM	#RB41011	N/S
		B/O	-21	4	RIVET	ALUMINUM	Ø1/8 X .525 (MCMASTER-CARR #97447A130)	N/S
		B/O	-23	4	BLIND RIVET WASHER	ALUMINUM	Ø1/8 (MCMASTER-CARR #90183A213)	N/S

NOTE:
REF. AGUSTA T/N: 3G6205G15231.
PART OF KIT RBW6205G11231-3G.



TITLE		AW139 SWASHPLATE KIT	
DWG NO.	RBW6205G15231-3G		REV 1
MAT'L	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 ANGLES ± 6° .XX ± .01 .X ± .1 OR .015R		DRAWN BY: CLOUGH
1. BREAK ALL SHARP EDGES .015 x 45°	APPROVED D. Wed		USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AGUSTA		
SCALE 1:10	DATE 1/31/2011	SHEET 1 OF 4	

